



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D407-797-111
Job Sheet 174408



Part No: D407-797-111

Job Qty: 1 ea

Part Name: 407 Quick Release Mounting Provisions - Fits LH or RH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/15/18

Job Tracking No:

Due Date: 3/15/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV D IPP Rev:A 11.02.09 new issue DD verf:JLM IPP Rev:B 11.09.12 @ chg 002 DD verf:EC

Ship Via:

chg 002
DAS
21
9-89

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup	Run	Workcenter / Supplier	Lead Time	
					hrs	Hrs			
90	Start up Operation	1 Ea	3/15/18	3/15/18	0.00	0.00	Start Up Stores/Pkg-1		MAR 15 2018
110	Packaging	1 pcs	3/15/18	3/15/18	0.00	0.00	Packaging1-4		MAR 15 2018
120	QC	1 pcs	3/15/18	3/15/18	0.00	0.00	QC4		M. D.
125	DC	1 pcs	3/15/18	3/15/18	0.00	0.00	DC		M. D.
130	Packaging	1 pcs	3/15/18	3/15/18	0.00	0.00	Packaging3-2		M. D.
140	QC21-FG	1 Ea	3/15/18	3/15/18	0.00	0.00	QC21		MAR 15 2018 PK002

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN6-17A	Bolt	2 Ea (2 ea)	90-Start up Operation	
AN6-20A	Bolt	2 Ea (2 ea)	90-Start up Operation	
D4271-011	Beam Assembly, Fwd	1 Ea (1 ea)	90-Start up Operation	
D4271-013	Beam Assembly, Aft	1 Ea (1 ea)	90-Start up Operation	
D4292-1	Fitting	2 Ea (2 ea)	90-Start up Operation	
D4294-1	Fitting	2 Ea (2 ea)	90-Start up Operation	
D4314-1	Shim	4 Ea (4 ea)	90-Start up Operation	
D4314-3	Shim	4 Ea (4 ea)	90-Start up Operation	
D4713-1	Spacer	1 Ea (1 ea)	90-Start up Operation	
MS21042L6	Nut	4 Ea (4 ea)	90-Start up Operation	
MS24694-10	Screw	4 Ea (4 ea)	90-Start up Operation	
MS27151-19	Nut	4 Ea (4 ea)	90-Start up Operation	
MS3367-5-0	Tie Wrap	1 Ea (1 ea)	90-Start up Operation	
NAS1149D0663J	Washer	8 Ea (8 ea)	90-Start up Operation	



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Container No: S051603



Part: D407-797-111

Job No: 174408

Serial No/Batch: S051603

Revision:

Inspector:

Date: 03/15/18

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	ANG-17A	2	17	0
	ANG-20A	2	26	0
	D4271-011	1	1	0
	D4271-013	1	1	0
	D4292-1	2	4	0
	D4294-1	2	4	0
	D4314-1	4	11	0
	D4314-3	4	23	0
	D4713-1	1	29	0
	MS21042L6	4	488	0
	MS24694-10	4	0	0
	MS27151-19	4	35	0
	MS3367-5-0	1	819	0
	NAS1149D0663J	8	1,561	0

Part Specifications

Specifications could not be found.



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Container View (Active) - Master Unit Containers

Master Unit No	Container No	Part No	Part Name	From Container	Current Location	Quantity
001684	S051571	AN6-17A	Bolt	S046762	FG034	2
001684	S051572	AN6-20A	Bolt	S046761	FG034	2
001684	S051578	D4271-011	Beam Assembly, Fwd	S032937	FG034	1
001684	S051579	D4271-013	Beam Assembly, Aft	S034175	FG034	1
001684	S051580	D4292-1	Fitting	S051472	FG034	2
001684	S051602	D4294-1	Fitting	S025704	ST533	2
001684	S051582	D4314-1	Shim	S046749	FG034	4
001684	S051583	D4314-3	Shim	S051478	FG034	4
001684	S051584	D4713-1	Spacer	S046738	FG034	1
001684	S051573	MS21042L6	Nut	S042423	FG034	4
001684	S051574	MS24694-S10	Screw	S046726	FG034	4
001684	S051575	MS27151-19	Nut	S051478	FG034	4
001684	S051576	MS3367-5-0	Tie Wrap	S046695	FG034	1
001684	S051577	NAS1149D0663J	Washer	S045003	FG034	8

Note: Ad hoc query view of Part.dbo.Container where Container.Active = 1.

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5.0 PARTS LIST

Qty -011	Qty -012	Qty -013	Qty -014	Qty -111	Part Number	Description
X					D407-797-011	QUICK RELEASE HELI-UTILITY-BASKET
	X				D407-797-012	QUICK RELEASE HELI-UTILITY-BASKET
		X			D407-797-013	QUICK RELEASE HELI-UTILITY-BASKET
			X		D407-797-014	QUICK RELEASE HELI-UTILITY-BASKET
1	1	1	1	X	D407-797-111	QUICK RELEASE BASKET MOUNTING KIT
1					D4272-011	BASKET ASSY, HEAVY DUTY LID, LH
	1				D4272-012	BASKET ASSY, HEAVY DUTY LID, RH
		1			D4272-013	BASKET ASSY, LIGHT WEIGHT LID, LH
			1		D4272-014	BASKET ASSY, LIGHT WEIGHT LID, RH
				1	D4271-011	BEAM ASSY, FWD
				1	D4271-013	BEAM ASSY, AFT
				2	D4292-1	FITTING
				2	D4294-1	FITTING
				4	D4314-1	SHIM
				4	D4314-3	SHIM
				1	D4713-1	SPACER
				2	AN6-17A	BOLT
				2	AN6-20A	BOLT
				8	NAS1149D0663J	WASHER (OR AN960JD616)
				4	MS21042L6	NUT (OR MS21042-6)
				4	MS27151-19	NUT
				4	MS24694-10	SCREW
				1	MS3367-5-0	TIE WRAP

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Revision: D

Date: 15.04.14

Change Record

Part Number D407-797-111

Page 1 of 1

Description BASKET MOUNTING INSTALLATION

[illegible]

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date : _____	Step #: _____	QTY Effective : _____		MRB (QS1042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐			
OTHER : _____					

